

**General information**

AUMA NORM part-turn actuators require external controls. For the SQR type range, AUMA offers AM and AC actuator controls. These can also easily be mounted to the actuator at a later date.

Type	Operating times for 90° in seconds		Torque range <sup>1)</sup>			Modulating torque <sup>2)</sup>		Number of starts	Pulse duration <sup>3)</sup>	Pulse duration on reversal <sup>4)</sup>	Valve attachment		Valve shaft			Handwheel		Weight				
	50 Hz	60 Hz	Min. [Nm]	Max. [Nm]	S4-25% Max. [Nm]	S4-50% Max. [Nm]	Starts Max. [1/h]				Standard EN ISO 5211	Option EN ISO 5211	Cylindrical Max. [Nm]	Square Max. [Nm]	Two-flat Max. [Nm]	Ø [mm]	Turns for 90°		aprox. [kg]			
SQR 05.2	8	6	75	150	110	75	55	1,500	50	160	F05/F07	F10	25.4	22	22	160	11	21 <sup>5)</sup> 27 <sup>6)</sup>				
	11	9								200							16					
	16	12								265							11					
	22	17								350							16					
	32	25								480							11					
	63	50								800							11					
SQR 07.2	8	6	150	300	220	150	110	1,500	50	160	F05/F07	F10	25.4	22	22	160	11	21 <sup>5)</sup> 27 <sup>6)</sup>				
	11	9								200							16					
	16	12								265							11					
	22	17								350							16					
	32	25								480							11					
	63	50								800							11					
SQR 10.2	11	9	300	600	420	300	210	1,500	50	200	F10	F12	38	30	27	200	15	26 <sup>5)</sup> 31 <sup>6)</sup>				
	16	12								265							11					
	22	17								350							15					
	32	25								480							11					
	42	35								650							15					
	63	50								900							11					
SQR 12.2	16	12	600	900	630	450	315	1,500	50	180	F12	F14	50	36	41	200	22	35 <sup>5)</sup> 43 <sup>6)</sup>				
	22	17		1,200	840	600	420			230							30					
	32	25								320							22					
	45	35								430							30					
	63	50								580							22					
	84	70								800							30					
	125	108								1 100							22					
	SQR 14.2	36								30							1,200		1,800	1,260	900	630
48		40	2,400					1,680	1,200	840	315	70										
72		60		450	51																	
100		85		600	70																	

- 1) The tripping torque is adjustable for directions OPEN and CLOSE within the indicated torque range.
- 2) Maximum permissible torque for modulating duty.
- 3) For identical direction of rotation: Time duration for which the motor must be electrically powered until there is a movement at the output drive.
- 4) For reversal of rotation direction: Time duration for which the motor must be electrically powered until there is a movement at the output drive.
- 5) Indicated weight includes AUMA NORM part-turn actuator with 3-phase AC motor, electrical connection in standard version, unbored coupling and handwheel
- 6) Indicated weight includes AUMA NORM part-turn actuator with 3-phase AC motor electrical connection in standard version, unbored coupling and handwheel, including base and lever.

**Features and functions**

Type of duty	Standard:	Intermittent duty S4 - 25 %, class C according to EN ISO 22153
	Option:	Intermittent duty S4 - 50 %, class C according to EN ISO 22153
	For nominal voltage and +40 °C ambient temperature and at modulating torque load.	
Motors	3-phase AC asynchronous squirrel-cage motor, type IM B9 according to IEC 60034-7, IC410 cooling procedure according to IEC 60034-6	

Features and functions	
Mains voltage, mains frequency	Standard voltages: Refer to table: <a href="#">3-phase AC standard voltages [▶ 2]</a> Special voltages: Refer to table: <a href="#">3-phase AC special voltages [▶ 2]</a> Further voltages on request Permissible variation of mains voltage: $\pm 10\%$ Permissible variation of mains frequency: $\pm 5\%$
Overvoltage category	Category III according to IEC 60364-4-44
Insulation class	Standard: F, tropicalized Option: H, tropicalized
Motor protection	Standard: Thermoswitches (NC) Option: PTC thermistors (according to DIN 44082) PTC thermistors additionally require a suitable tripping device in the actuator controls.
Self-locking	Yes (actuators are self-locking if the valve position cannot be changed from standstill while torque acts upon the output drive.)
Motor heater (option)	Voltages: 110 – 120 V AC, 220 – 240 V AC or 380 – 480 V AC Power 12.5 W
Swing angle	Standard: Adjustable between $75^\circ$ and $< 105^\circ$ Options: $15^\circ$ to $< 45^\circ$ , $45^\circ$ to $< 75^\circ$ , $105^\circ$ to $< 135^\circ$ , $135^\circ$ to $< 165^\circ$ , $165^\circ$ to $< 195^\circ$ , $195^\circ$ to $< 225^\circ$
Manual operation	Manual drive for setting and emergency operation, handwheel does not rotate during electrical operation. Options: Handwheel lockable Handwheel stem extension Power tool for emergency operation with square 30 mm or 50 mm
Indication for manual operation (option)	Indication whether manual operation is active/not active via single switch (1 change-over contact)
Electrical connection	Standard: AUMA plug/socket connector with screw-type connection Options: Terminals or crimp-type connection Gold-plated control plug (sockets and pins)
Threads for cable entries	Standard: Metric threads Option: Pg threads, NPT threads, G threads
Wiring diagram	TPA00R1AA-001-000 (basic version)
Splined coupling for connection to the valve shaft	Standard: Coupling without bore Options: Machined coupling with bore and keyway, square bore or bore with two-flats according to EN ISO 5211
Valve attachment	Dimensions according to EN ISO 5211 without spigot

Table 1: 3-phase AC standard voltages

Voltages/frequencies											
Volt [3~]	220	230	380	380	400	400	415	440	460	480	500
Hz	60	50	50	60	50	60	50	60	60	60	50

Table 2: 3-phase AC special voltages

Voltages/frequencies								
Volt [3~]	220	440	525	575	600	660	690	
Hz	50	50	50	50	60	50	50	

**With base and lever (option)**

Swing lever	Made of spheroidal cast iron with two or three bores for fixing a lever arrangement. Considering the installation conditions, the lever may be mounted to the output shaft in any desired position.
Ball joints (option)	Two ball joints matching the lever, including lock nuts and two welding nuts, suitable for pipe according to dimension sheet.
Fixing	Base and four holes for fastening screws

**Electromechanical control unit**

Limit switching	Counter gear mechanism for end positions OPEN and CLOSED Standard: Single switch (1 NC and 1 NO) for each end position, not galvanically isolated Options: Tandem switch (2 NC and 2 NO) for each end position, switch galvanically isolated Triple switch (3 NC and 3 NO) for each end position, switch galvanically isolated Intermediate position switches (DUO limit switching), adjustable for each direction of operation
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Electromechanical control unit	
Torque switching	Torque switching adjustable for directions OPEN and CLOSE
	Standard: Single switch (1 NC and 1 NO) for each direction, not galvanically isolated
	Option: Tandem switch (2 NC and 2 NO) for each direction, switch galvanically isolated
Switch contact materials	Standard: Silver (Ag)
	Option: Gold (Au), recommended for low voltage actuator controls
Position feedback signal, analogue (options)	Potentiometer or 0/4 – 20mA (electronic position transmitter)
Mechanical position indication	Continuous indication, adjustable indicator disc with symbols OPEN and CLOSED
Running indication (option)	Blinker transmitter
Heater in switch compartment	Standard: Self-regulating PTC heater, 5 – 20 W, 110 – 250 V AC/DC
	Options: 24 – 48 V AC/DC or 380 – 400 V AC
	A resistance type heater of 5 W, 24 V AC is installed in the actuator in combination with AM or AC actuator controls.
Electronic control unit (option, only in combination with AC actuator controls)	
Non-intrusive settings	Magnetic limit and torque transmitter (MWG)
Position feedback signal	Via actuator controls
Torque feedback signal	Via actuator controls
Mechanical position indicator	Continuous self-adjusting indication with symbols OPEN and CLOSED
Running indication	Blinking signal via actuator controls
Heater in switch compartment	Resistance type heater with 5 W, 24 V AC
Service conditions	
Use	Indoor and outdoor use permissible
Mounting position	Any position
Installation altitude	≤ 2,000 m above sea level
	> 2,000 m above sea level on request
Ambient temperature	Standard: –30 °C to +70 °C
	Options: –40 °C to +70 °C
	–60 °C to +60 °C
Humidity	Up to 100 % relative humidity across the entire permissible temperature range
Enclosure protection in accordance with IEC 60529	Standard: IP68 with AUMA 3-phase AC motor
	Option: Terminal compartment additionally sealed against interior of actuator (double sealed)
	According to AUMA definition, enclosure protection IP68 meets the following requirements: <ul style="list-style-type: none"> <li>• Depth of water: maximum 8 m head of water</li> <li>• Continuous immersion in water: maximal 96 hours</li> <li>• Up to 10 operations during immersion</li> <li>• Modulating duty is not possible during immersion.</li> </ul>
Pollution degree according to IEC 60664-1	Pollution degree 4 (when closed), pollution degree 2 (internal)
Vibration resistance according to IEC 60068-2-6	2 g, 10 to 200 Hz (AUMA NORM), 1 g, 10 to 200 Hz (for actuators with AM or AC actuator controls) Resistant to vibration during start-up or for failures of the plant. Valid for part-turn actuators in version AUMA NORM and in version with actuator controls, each with AUMA plug/socket connector. Not valid in combination with gearboxes.
Corrosion protection	Standard: KS: Suitable for use in areas with high salinity, almost permanent condensation, and high pollution.
	Options: KX: Suitable for use in areas with extremely high salinity, permanent condensation, and high pollution.
	KX-G: Same as KX, however aluminium-free version (outer parts)
Coating	Double layer powder coating
Colour	Standard: AUMA silver-grey (similar to RAL 7037)
	Option: Available colours on request
Lifetime	AUMA part-turn actuators meet or exceed the lifetime requirements of EN ISO 22153. Detailed information can be provided on request.

**Further information**

EU Directives	Machinery Directive 2006/42/EC Low Voltage Directive 2014/35/EU EMC Directive 2014/30/EU RoHS Directive 2011/65/EU
Reference documents	Dimensions SQ 05.2 – SQ 14.2/SQR 05.2 – SQR 14.2 Electrical data SQR 05.2 – SQR 14.2